

Certificate of Product Approval

Certificate Number: 1164a

Issue: 07

Zaun Limited

Steel Drive
Wolverhampton
WV10 9ED

is authorised to use the LPCB mark in association with the product(s) listed in this certificate and appendix having complied with the requirements of the standard(s) detailed below:

Products

Duo8
HiSec 358
HiSec Super-10
Corrusec SR3
Corrusec SR4
security fencing systems

Standard

LPS 1175: Issue 7
Requirements and testing procedures for the LPCB approval and listing of intruder resistant building components, strongpoints, security enclosures and free-standing barriers

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P. Dillon

Signed for LPCB

Paul Dillon
Verifier

13 February 2019
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Security Fencing Systems

Product Name	Type	Nominal Height (m)	Maximum Post Centres (m)	Maximum Gradient (°)	Angles in Fence Line (°) ¹	Security Rating	LPCB Ref. No.
Duo8	Welded mesh security fencing system mounted using in-ground posts	2.0 or 2.4	1.475	11.5	180	1	1164a/03
			3.025	5.66			
		3.0 or 3.6	1.475	11.5			
			2.525	6.78			
	Welded mesh security fencing system for high wind load applications mounted using in-ground posts	3.6	1.475	11.5	180		
			2.525	6.78			
	Welded mesh security fencing system mounted using base-plated posts	2.0 or 2.4	3.025	0	180		
		3.0 or 3.6	2.525	0			
	Welded mesh security fencing system for high wind load applications mounted using base-plated posts	3.6	2.525	0	180		
	Welded mesh security fencing system with integral cranked topping and either in-ground posts or base-plated posts	2.4 ²	3.025	0	180		
HiSec 358	Welded mesh security fencing system mounted using in-ground square-sectioned posts	2.0	2.992	0	180 to 260 and 270	1	1164a/02
		2.4 or 3.0	1.467	11.56			
			2.992	5.73			
	Welded mesh security fencing system mounted using base-plated square-sectioned posts	2.0, 2.4 or 3.0	2.992	0	180 to 260 and 270	1	1164a/02
	Welded mesh security fencing system mounted using in-ground rectangular-sectioned posts	2.0	2.925	0	180, 190 to 260 and 270		
		2.4 or 3.0	1.4	12.09			
			2.925	5.86			
Welded mesh security fencing system mounted using base-plated rectangular-sectioned posts	2.0, 2.4 or 3.0	2.925	0	180 and 270			

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Product Name	Type	Nominal Height (m)	Maximum Post Centres (m)	Maximum Gradient (°)	Angles in Fence Line (°) ¹	Security Rating	LPCB Ref. No.
HiSec Super-10	Welded mesh security fencing system mounted using base-plated posts	2.4 to 4.3	2.992	0	180 to 200 and 270	2	1164a/01
	Welded mesh security fencing system mounted using in-ground posts	2.4 to 4.3	1.470	11.53	180 to 200 and 270		
			2.536	6.75			
			2.992	5.73			
Corrusec SR3	Welded mesh security fencing system mounted using in-ground posts	2.4 to 6	2.54	19.5	90 to 180, 205 to 315	3	1164a/05
	Welded mesh security fencing system mounted using base-plated posts	2.4 to 6	2.54	0	90 to 180, 205 to 315		
Corrusec SR4	Welded mesh security fencing system mounted using in-ground posts	2.8 to 6.0 ³	2.54	19.5	90 to 180, 205 to 315	4	1164a/04
	Welded mesh security fencing system mounted using base-plated posts	2.8 to 6.0 ³	2.54	0	90 to 180, 205 to 315		

Approved Assembly and Installation Drawings for Duo8 Fencing Systems⁴

Document / Drawing Ref.	Drawing Title	Revision / Issue	Duo8 Fencing Systems		
			Standard	High Wind Load Applications	Cranked Top
DUO8-SR1 #1	Duo8 mesh panel details	A 14/1/15	✓	✓	-
DUO8-SR1 #2	Duo8 mesh panel with cranked top	05/07/07	-	-	✓
DUO8-SR1 #3	2030 mm high Duo fence post details	A 24/5/13	✓	-	
DUO8-SR1 #4	2230 mm high Duo fence post details	A 24/5/13	-	-	✓
DUO8-SR1 #5	2430 mm high Duo fence post details	A 24/5/13	✓	-	-
DUO8-SR1 #6	Duo fencing clamp bar punching details	A 14/1/15	✓	✓	✓

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			Standard	High Wind Load Applications	Cranked Top
DUO8-SR1 #7	Wall fixed end post manufacturing details (Fences up to nominally 2.4 m high)	7/1/15	✓	-	-
DUO8-SR1 #7A	Wall fixed end post manufacturing details (Fences nominally 3.0 m and 3.6 m high)	7/1/15	✓	✓	-
DUO8-SR1 #8	3030 mm high Duo fence post detail	14/1/15	✓	-	-
DUO8-SR1 #9	3630 mm high Duo fence post details	14/1/15	✓	-	-
DUO8-SR1 #10	3630 mm high Duo fence post details for increased wind loading	14/1/15	-	✓	-
DUO8-SR1 #G.A.1	Duo8 SR1 fencing bay general arrangement	B 24/5/13	✓	-	-
DUO8-SR1 #G.A.1a	Baseplated Duo8 SR1 fencing bay general arrangement	A 23/4/13	✓	-	-
DUO8-SR1 #G.A.2	Duo8 SR1 cranked mesh fencing bay general arrangement	B 24/5/13	-	-	✓
DUO8-SR1 #G.A.2a	Baseplated Duo8 SR1 cranked mesh fencing bay general arrangement	A 23/4/13	-	-	✓
DUO8-SR1 #G.A.3	Duo8 SR1 stepped bay option 1	B 14/1/15	✓	-	✓
DUO8-SR1 #G.A.3A	Duo8 SR1 stepped bay option 2	B 14/1/15	✓	-	✓
DUO8-SR1 #G.A.4	Duo8 SR1 fencing end post general assembly	B 27/4/15	✓	✓	✓
DUO8-SR1 #G.A.5	Duo8 SR1 fencing bay general arrangement – 3 m to 3.6 m high (Buried posts)	14/1/15	✓	-	-
DUO8-SR1 #G.A.5a	Duo8 SR1 fencing bay general arrangement – 3 m to 3.6 m high (Base-plated posts)	5/7/07	✓	-	-
DUO8-SR1 #G.A.6	Duo8 SR1 fencing bay general arrangement – 3.6 m high increased wind load (Buried posts)	14/1/15	-	✓	-
DUO8-SR1 #G.A.6a	Duo8 SR1 fencing bay general arrangement – 3.6 m high increased wind load (Base-plated posts)	14/1/15	-	✓	-
ZP023-3	Standard panel clip	05/07/07	✓	✓	✓
ZP80-1	Pressed steel end cap for 60x40 RHS posts	10/08/12	✓	-	✓
ZP81-1	Pressed steel end cap for 80x40 RHS posts	10/08/12	✓	-	✓

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			Standard	High Wind Load Applications	Cranked Top
ZP109-HSCLIP	Enhanced DUO overclip details	10/08/12	✓	✓	✓

Approved Assembly and Installation Drawings for HiSec Fencing Systems⁴

Document / Drawing Ref.	Drawing Title	Revision / Issue	Fencing Systems			
			HiSec Super-10	HiSec 358 formed using square-sectioned posts ('Option 1')	HiSec 358 formed using rectangular-sectioned posts ('Option 2')	HiSec 358 formed using rectangular-sectioned posts ('Option 3')
HIS-SR1 #1	HiSec 358 mesh panel details	05/07/07	-	✓	✓	-
HIS-SR1 #2	2000 mm high HiSec SR1 fence post detail	A 24/5/13	-	-	✓	-
HIS-SR1 #2a	2000 mm high HiSec SR1 fence corner post detail	05/07/07 (Rec'd 24/5/13)	-	-	✓	-
HIS-SR1 #3	2400 mm high HiSec SR1 fence post detail	A 24/5/13	-	-	✓	-
HIS-SR1 #3a	2400 mm high HiSec SR1 fence corner post detail	05/07/07 (Rec'd 24/5/13)	-	-	✓	-
HIS-SR1 #4	3000 mm high HiSec SR1 fence post detail	A 24/5/13	-	-	✓	-
HIS-SR1 #4a	3000 mm high HiSec SR1 fence corner post detail	05/07/07 (Rec'd 24/5/13)	-	-	✓	-
HIS-SR1 #5	HiSec SR1 fencing clamp bar punching details	A 5/6/13	-	-	✓	-
HIS-SR1 #6	2000 mm HiSec SR1 fixing option 3 intermediate post details	14/07/16	-	-	-	✓
HIS-SR1 #6A	2000 mm HiSec SR1 fixing option 3 corner post details	14/07/16	-	-	-	✓
HIS-SR1 #6B	Baseplated 2050 mm high HiSec SR1 intermediate fence post details	18/07/16	-	-	-	✓

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			HiSec Super-10	HiSec 358 formed using square-sectioned posts ('Option 1')	HiSec 358 formed using rectangular-sectioned posts ('Option 2')	HiSec 358 formed using rectangular-sectioned posts ('Option 3')
HIS-SR1 #6C	Baseplated 2050 mm high HiSec SR1 corner fence post details	18/07/16	-	-	-	✓
HIS-SR1 #7	2400 mm HiSec SR1 fixing option 3 intermediate post details	14/07/16	-	-	-	✓
HIS-SR1 #7A	2400 mm HiSec SR1 fixing option 3 corner post details	14/07/16	-	-	-	✓
HIS-SR1 #7B	Baseplated 2450 mm high HiSec SR1 intermediate fence post details	18/07/16	-	-	-	✓
HIS-SR1 #7C	Baseplated 2450 mm high HiSec SR1 corner fence post details	18/07/16	-	-	-	✓
HIS-SR1 #8	3000 mm HiSec SR1 fixing option 3 intermediate post details	14/07/16	-	-	-	✓
HIS-SR1 #8A	3000 mm HiSec SR1 fixing option 3 corner post details	14/07/16	-	-	-	✓
HIS-SR1 #8B	Baseplated 3050 mm high HiSec SR1 intermediate fence post details	18/07/16	-	-	-	✓
HIS-SR1 #8C	Baseplated 3050 mm high HiSec SR1 corner fence post details	18/07/16	-	-	-	✓
HIS-SR1 #G.A.1	HiSec SR1 typical bay general arrangement	A 24/5/13	-	-	✓	-
HIS-SR1 #G.A.1a	Baseplated HiSec SR1 typical bay general arrangement	A 24/5/13	-	-	✓	-
HIS-SR1 #G.A.1b	HiSec SR1 fencing bay general arrangement	A 11/6/13	-	✓	-	-
HIS-SR1 #G.A.1c	Baseplated HiSec SR1 fencing bay general arrangement	A 11/6/13	-	✓	-	-
HIS-SR1 #G.A.2	HiSec SR1 stepped bay option 1	A 24/5/13	-	-	✓	-
HIS-SR1 #G.A.2A	HiSec SR1 stepped bay option 2	A 24/5/13	-	-	✓	-

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			HiSec Super-10	HiSec 358 formed using square-sectioned posts ('Option 1')	HiSec 358 formed using rectangular-sectioned posts ('Option 2')	HiSec 358 formed using rectangular-sectioned posts ('Option 3')
HIS-SR1 #G.A.2b	HiSec SR1 stepped bay option 1 using SR2 type posts	05/07/07	-	✓	-	-
HIS-SR1 #G.A.2c	HiSec SR1 stepped bay option 2 using SR2 type posts	05/07/07	-	✓	-	-
HIS-SR1 #G.A.3	HiSec SR1 panel to post assembly options	05/07/07	-	✓	✓	-
HIS-SR1 #G.A.3A	HiSec SR1 panel to corner post assembly options	C 11/6/13	-	✓	✓	-
HIS-SR1 #G.A.5	In-ground HiSec SR1 typical bay general arrangement - Fixing method option 3	14/07/16	-	-	-	✓
HIS-SR1 #G.A.5A	Baseplated HiSec SR1 typical bay general arrangement - Fixing method option 3	14/07/16	-	-	-	✓
HIS-SR2 #1	HiSec Super-10 mesh panel details	B 27/07/17	✓	-	-	-
HIS-SR2 #2	2400 mm high HiSec fence post detail	B 02/10/17	✓	✓	-	-
HIS-SR2 #2A	2400 mm high HiSec fence corner post detail	C 02/10/17	-	✓	-	-
HIS-SR2 #4	HiSec double clap bar punching detail	B 27/07/17	✓	✓	-	-
HIS-SR2 #5	HiSec fence post details for 4 m high fence	B 02/10/17	✓	-	-	-
HIS-SR2 #5a	HiSec fence corner post details for 4 m high fence	C 02/10/17	✓	-	-	-
HIS-SR2 #6	HiSec SR2 fencing wall fixed end post fabrication details	C 02/10/17	✓	-	-	-
HIS-SR2 #G.A.1	HiSec SR2 typical bay general arrangement – Option 1	E 02/10/17	✓	-	-	-
HIS-SR2 #G.A.1a	Baseplated HiSec SR2 typical bay general arrangement – Option 1	D 02/10/17	✓	-	-	-

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			HiSec Super-10	HiSec 358 formed using square-sectioned posts ('Option 1')	HiSec 358 formed using rectangular-sectioned posts ('Option 2')	HiSec 358 formed using rectangular-sectioned posts ('Option 3')
HIS-SR2 #G.A.2	HiSec SR2 typical bay arrangement – Option 2 (with optional anti-climb topping installed above the fence line)	E 02/10/17	✓	-	-	-
HIS-SR2 #G.A.2a	Baseplated HiSec SR2 typical bay arrangement – Option 2 (with optional anti-climb topping installed above the fence line)	D 02/10/17	✓	-	-	-
HIS-SR2 #G.A.3	HiSec SR2 stepped bay option 1 (2400 mm and 3000 mm high fences with 2976 mm post centres)	C 28/09/17	✓	-	-	-
HIS-SR2 #G.A.3a	HiSec SR2 stepped bay - Option 2	C 28/09/17	✓	-	-	-
HIS-SR2 #G.A.3b	Buried HiSec SR2 stepped bay - Option 1	28/09/17	✓	-	-	-
HIS-SR2 #G.A.3c	Buried HiSec SR2 stepped bay - Option 2	28/09/17	✓	-	-	-
HIS-SR2 #G.A.4	HiSec SR2 stepped bay option 1 (2400 mm and 3000 mm high fences with 1470 mm post centres)	B 26/1/15	✓	-	-	-
HIS-SR2 #G.A.6	HiSec SR2 fencing wall fixed end post general arrangement	A 28/4/15	✓	-	-	-
ZP80-1	Pressed steel end cap for 60x40 RHS posts	10/08/12	-	-	✓	-
ZP81-1	Pressed steel end cap for 80x40 RHS posts	10/08/12	-	-	✓	-
ZP109-HSCLIP-A	Enhanced HiSec SR1 overclip details	A 12/11/12	-	-	✓	-

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Approved Assembly and Installation Drawings for Corrusec Fencing Systems⁴

Document / Drawing Ref.	Drawing Title	Revision / Issue	Fencing System	
			Corrusec SR3	Corrusec SR4
HIS-SR3#5	CORRUSEC SR3 TYPICAL FENCE PANEL ASSEMBLY DETAILS FOR NON-BURIED APPLICATIONS	03/10/17	✓	-
HIS-SR3#6	CORRUSEC SR3 CORRUGATED PANEL DETAILS	06/02/17	-	✓
HIS-SR3#7	CORRUSEC SR3 FRONT AND REAR PANEL DETAILS	03/10/17	-	✓
HIS-SR3#8	CORRUSEC SR3 TYPICAL FENCE PANEL ASSEMBLY DETAILS FOR BURIED APPLICATIONS	03/10/17	✓	-
HIS-SR3#9	CORRUSEC SR3 BOTTOM EDGE CLAMP BAR DETAILS	03/10/17	✓	-
HIS-SR3#G.A.1	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - BASEPLATED	03/10/17	✓	-
HIS-SR3#G.A.2	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - NON-BURIED MESH	03/10/17	✓	-
HIS-SR3#G.A.2A	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - BURIED MESH	03/10/17	✓	-
HIS-SR3#G.A.3	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - STEPPED BAYS UPTO 300 MM PER 2.54M FULL BAY	03/10/17	✓	-
HIS-SR3#G.A.4	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - STEPPED BAYS UPTO 300 MM PER 1.544M REDUCED BAY	03/10/17	✓	-
HIS-SR3#G.A.6	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - STEPPED BAYS UP TO 300MM PER 2.54M FULL BAY - BURIED MESH CONFIGURATION	13/10/17	✓	-
HIS-SR3#G.A.7	CORRUSEC SR3 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS - STEPPED BAYS UP TO 300MM PER 1.544M FULL BAY - BURIED MESH CONFIGURATION	13/10/17	✓	-
HIS-SR3-4#1	CORRUSEC SR3 & SR4 FENCE POST BASEPLATE AND GUSSET DETAILS	02/02/17	✓	✓
HIS-SR3-4#G.A.1	CORRUSEC SR3 & SR4 INTERNAL AND EXTERNAL CHANGE OF DIRECTION POST GENERAL ARRANGEMENT	02/02/17	✓	✓
HIS-SR4#1	CORRUSEC SR4 BASEPLATED INTERMEDIATE POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#1A	CORRUSEC SR4 IN-GROUND INTERMEDIATE POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#1B	CORRUSEC SR4 BASEPLATED END POST FABRICATION DETAILS	02/02/17	-	✓

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			Corrusec SR3	Corrusec SR4
HIS-SR4#2	CORRUSEC SR4 BASEPLATED INTERNAL CHANGE OF DIRECTION POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#2A	CORRUSEC SR4 IN-GROUND INTERNAL CHANGE OF DIRECTION POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#3	CORRUSEC SR4 BASEPLATED EXTERNAL CHANGE OF DIRECTION POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#3A	CORRUSEC SR4 IN-GROUND EXTERNAL CHANGE OF DIRECTION POST FABRICATION DETAILS	02/02/17	-	✓
HIS-SR4#4	CORRUSEC SR4 FENCE POST MESH TO POST CLAMP BAR DETAILS	02/02/17	-	✓
HIS-SR4#5	CORRUSEC SR4 TYPICAL FENCE PANEL ASSEMBLY DETAILS FOR NON-BURIED APPLICATIONS	03/02/17	-	✓
HIS-SR4#6	CORRUSEC SR4 TYPICAL FENCE PANEL ASSEMBLY DETAILS FOR BURIED APPLICATIONS	03/02/17	-	✓
HIS-SR4#7	CORRUSEC SR4 FRONT AND REAR PANEL DETAILS	02/02/17	-	✓
HIS-SR4#G.A.1	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - BASEPLATED	02/02/17	-	✓
HIS-SR4#G.A.2	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-NON-BURIED MESH	02/02/17	-	✓
HIS-SR4#G.A.3	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-BURIED MESH	02/02/17	-	✓
HIS-SR4#G.A.4	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-STEPPED BAYS UP TO 300mm per 2.54m FULL BAY - NON-BURIED MESH CONFIGURATION	02/02/17	-	✓
HIS-SR4#G.A.5	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-STEPPED BAYS OVER 300mm per 1.544m REDUCED BAY - NON-BURIED MESH CONFIGURATION	03/02/17	-	✓
HIS-SR4#G.A.6	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-STEPPED BAYS UP TO 300mm per 2.54m FULL BAY - BURIED MESH CONFIGURATION	03/02/17	-	✓
HIS-SR4#G.A.7	CORRUSEC SR4 TYPICAL FENCING BAY GENERAL ARRANGEMENT - IN-GROUND POSTS-STEPPED BAYS OVER 300mm per 1.544m REDUCED BAY - BURIED MESH CONFIGURATION	03/02/17	-	✓

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P. Dillon

Signed for LPCB

Paul Dillon
Verifier

13 February 2019
Date of Issue

24 April 2013
Date of First Issue



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Appendix to Certificate No: 1164a Zaun Limited

Issue: 07

Notes:

1. The 'angles in fence line' define the range of angles covered by the scope. These are measured between the attack faces of two adjacent fence panels.
2. The nominal height of the fence to the base of the cranked section is 2.2 m.
3. The nominal height of the Corrusec SR4 fence is stated excluding the height of any toppings which must be fitted to the fence. Refer to Zaun Limited for details of compatible toppings.
4. The fencing system should only be constructed and installed in accordance with these documents, only using appropriate components supplied by Zaun Limited.
5. It is important to ensure the local ground onto/into which the fence is installed offers compatible strength.

Alternative Sales Addresses:

Fastline Steel Services UK Limited

Unit G1 Strawberry Lane Industrial Estate
Strawberry Lane
Willenhall
West Midlands
WV13 3RS
Tel: +44 (0)1922 623222

Binns Fencing Limited

Harvest House
Cranborne Rd
Potters Bar
Hertfordshire
EN6 3JF
Tel: +44 (0)1707 855555

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